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Wedge-shaped Thin Films Fabricated by plasma enhanced chemical vapor deposition

Agustin González-Elipe¹, Carmen Lopez-Santos², Rafael Alvarez³, Alberto Palmero⁴,
Rafael Casquel del Campo⁵, Miguel Holgado⁶, Ana Borrás⁴

¹Instituto Ciencia Materiales de Sevilla, Sevilla, Spain ²Instituto de Ciencia de Materiales Sevilla, Sevilla, Spain ³Instituto Ciencias de Materiales de Sevilla, Sevilla, Spain ⁴Instituto Ciencia de Materiales de Sevilla, Sevilla, Spain ⁵Center for Biomedical Technology, Madrid, Spain ⁶Center for Biomedical Technology, UPM, Madrid, Spain

arge@icmse.csic.es

The use of an oblique angle geometry for the deposition of nanostructured films is a common place by PVD (evaporation and magnetron sputtering),¹ but practically un-explored by plasma enhanced chemical vapor deposition (PECVD). This is mainly due to the randomization of the plasma gas and precursor molecules in the relatively high pressure used during deposition. In this work we present a new strategy for the fabrication of wedge thin films of ZnO by plasma deposition in a remote plasma reactor using diethyl zinc as precursor. This was dosed in a parallel direction to the substrate surface which was partially shadowed by a well-defined obstacle with a height in the order of some microns. Depending on this geometrical parameter, wedge thin films of different slopes extending up to ca. 200 microns have been prepared. The growth process of these thin films and the evolution found in the orientation of their individual nanocolumns were properly simulated with a statistical model under the assumption that the density of the precursor molecules is depleted in the region just behind the obstacle. Besides their microstructural characterization by SEM, the films optical properties in the wedge region were determined using a special set-up providing information about refraction index and optical path with lateral resolution of the order of 10 microns. A constantly increasing optical path was determined from these measurements. These thin films are primarily intended for metrology applications in optics but could be also of interest for the fabrication of microlenses, in integrated optics, microfluidics and similar applications. 1.-A. Barranco, A. Borrás, A.R. González-Elipe, A. Palmero. *Progr. Mater. Sci.* 76 (2016)59-153

Keywords

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