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Tribological Study of Tribocatalytically Active PVD Mo-X-N Coating

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Due to the globally growing demand for reduction of CO₂ emissions, the reduction of energy losses from tribological contacts on sectors such as transportation, manufacturing and power generation becomes more and more important. One application is the tribological contact bucket tappet/cam or roller finger follower/cam in valve train system of passenger cars that offers potential for friction reduction but also places high requirement for coatings due to its complex kinematics and high contact pressures. A new approach is the use of a nanostructured tribocatalytically active PVD nitride coating system, which is composed of Mo-X-N (X = catalytic element) and interacts with the base oil and its additives. The tribological investigations of this new tribocatalytically active coating were carried out using two different ball-on-disc tribometers and fully formulated low viscosity engine oils with and without molybdenum containing additives. The tribofilms on this coating were investigated for the first time by in-situ Raman spectroscopy measurements during the tribological tests. In terms of friction behavior of the Mo-X-N coating, a friction reduction up to 35% was achieved with engine oil containing molybdenum additives compared to uncoated polished steel surface. The results of the in-situ Raman investigations pointed out the formation of a tribo-film on the coating consisting of molybdenum disulfide. The results reveal the high potential of this new tribocatalytically active Mo-X-N coating as major enabler to increase energy efficiency in the field of the "Mobility for Tomorrow".

Keywords

Tribocatalytically active coating
Nanostructured coating system
friction reduction
energy efficiency
engine components